



# BluCem HE80

## EARLY STRENGTH GROUT

BluCem HE80 is a one component cement powder which requires only the addition of water to form a rapid curing cementitious grout.

BluCem HE80 is a pumpable, durable product suitable for civil engineering applications. BluCem HE80 incorporates special cement systems and advanced additives to form a cementitious grout which is C Class dual shrinkage compensated, chloride free and suitable for 100 year design life applications.

### Application Advantages

- Ultra rapid strength gain
- Highly flowable and pumpable

### Lifecycle Advantages

- C Class
- Dual shrinkage control
- High strength
- 100 year durability

### About the Product

BluCem HE80 is a fluid grout which has exceptionally high early strength development through its technically advanced cement system. This allows the grout to remain fluid during placement and ensures a high strength and very durable long term grouting solution. BluCem HE80 has been used on some of Australia's largest and most important infrastructure projects where time is a critical factor.

### Application Solutions

- Structural repair of beams
- Columns and slabs
- Airport lighting installation
- Rock bolting
- Grouting
- Airport runway repairs
- Rock bolt grouting
- Rock fissure grouting
- Precast grouting
- Underpinning

### Project Specification Clause

EARLY STRENGTH GROUT - The rapid curing cementitious grout used for this project shall be a one component cement powder which requires only the addition of water to form a durable rapid curing product. It shall be a pre-blended product that has independent testing to validate the performance outlined in the technical data table on the following pages. BluCem HE80 manufactured by Blueey Technologies or equivalent shall be accepted.

### Project Examples

Airport construction, bridge repair, bridge tensioning, dam construction and repair, factory floors, car park decks, jetty construction and repair, concrete structures, rail construction, rail repairs and shutdowns, retaining walls, road repairs, runway repairs and shutdowns, sea wall repair and maintenance, sewer repair and lining, tunnel lining, wharf repair and construction.





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### Application Specification

#### MIXING

- 1.1 Measure and place 80% of the specified volume of potable water to the high shear mixing vessel. Start mixer and slowly add BluCem HE80 powder. If powder addition is too fast then large lumps will form and final mix will be slow reaching uniform consistency. Following addition of all powder, mix for 1 - 2 minutes or until uniform consistency then add final 20% of potable water. More or less water may be added within the ratio limits specified on this data sheet. Do not mix more material than can be placed in 20 minutes.

#### PUMPING

- 2.1 Once the grout has been mixed you need an effective pumping method to deliver it to the area of application. Various models of batch mixers and continuous mixers are available for use, all with varying specifications. It is important to match your application's specifics with the capabilities of the mixer and pump. Bluey Technologies are able to recommend the right mixer for your project.
- 2.2 Prior to pumping grout, rinse the mixer and charge the pump hopper with sufficient water to flush and cool the pump and all grout lines thoroughly. Check to ensure that all lines and hoses are clear and unobstructed. Once grout is mixed, it is important to keep it agitated continuously prior to pumping. If the grout is allowed to sit then it will 'gel' and may become more difficult to pump, or otherwise set earlier than expected.
- 2.3 Once the site is ready for grout placement, commence pumping. It is important to pump continuously and avoid the formation of cold joints.
- 2.4 Following completion, dispose of excess production material in consideration of the environment. Carefully wash out mixer tanks and agitators into the pump hopper and pump the resulting washout material through the grout hoses to a suitable disposal site. Drain any water out of the lines and hoses. Clean down the machinery and surrounding areas.

#### APPLICATION TEMPERATURES

- 3.1 The mix water's temperature should be kept as low as possible to prevent the grout from hydrating too rapidly.
- 3.2 As with the water temperature, the higher the air temperature the more quickly the grout hydrates and sets. We at Bluey Technologies specify mixing times and set times at an ambient temperature of 20°C. These times vary with temperature fluctuations, and adjustments will be required to compensate for this. Exposing the pumping hoses to the sun on a hot day accelerates the product's set time. In some cases it may be necessary to cool the material, the mix water, or even the hose itself during the process and pre-planning the storage of all materials to keep the temperature as low as possible.
- 3.3 High-shear mixing can add 1 to 2°C per minute of mixing. In order to minimise this effect, add all ingredients to the mixer as quickly as possible and minimise prolonged batch-mixing procedures.
- 3.4 It is estimated that every 10°C increase in temperature will halve the product set time. Likewise every 10°C reduction will double the set time. These set time variances may have detrimental consequences for the final set product and Bluey Technologies should be consulted where extreme temperatures are anticipated.

#### APPLICATION

- 4.1 BluCem HE80 may be poured or pumped into place. Substrate surfaces must be free from oil, grease and weakened surfaces. Check formwork for leaks prior to mixing and application of grout. Do not exceed the maximum application thicknesses specified in the data sheet for any wet layer. When pouring BluCem HE80, reduce exposed surface areas to ensure maximum confinement during expansion phase of initial set. Consult Bluey Technologies for further information on utilising the plastic shrinkage and settlement compensation system of this product. Consult Bluey Technologies for further information about aggregate addition for large volume pours.

#### CURING

- 5.1 It is recommended that the final surface finish layer is coated with curing compound or otherwise maintained wet for at least three days.



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### Product Data

<b>Packaging</b>	20kg, 1000kg, 1200kg bags
<b>Water Addition</b>	4.0 - 5.0 litres per 20kg bag
<b>Yield</b>	11.2 litres per 20kg @ 20% water 12.2 litres per 20kg @ 25% water
<b>Application Thickness</b>	Refer to Bluey Technologies for advice and approval on pour thicknesses with dimensions exceeding 100mm
<b>Pot Life</b>	30 - 60 minutes @ 20°C Agitated 10 - 30 minutes @ 20°C Still Pot life is temperature dependant. An increase in grout temperature by 10°C will halve pot life. Bluey recommends preconditioning powder and water to around 20°C for best results
<b>Maximum Particle Size</b>	0.3mm

TESTED CHARACTERISTIC	STANDARD	RESULT
Portland Cement	AS3972	Complies
Aggregates	AS2758.0	Complies
Compressive Strength	AS1478.2 Appendix A	4.0 litres water per 20kg 20MPa @ 2 hours 30MPa @ 3 hours 40MPa @ 4 hours 65MPa @ 24 hours 80MPa @ 7 days 100MPa @ 28 days  4.5 litres water per 20kg 15MPa @ 2 hours 20MPa @ 3 hours 30MPa @ 4 hours 55MPa @ 24 hours 70MPa @ 7 days 85MPa @ 28 days  5.0 litres water per 20kg 5MPa @ 2 hours 15MPa @ 3 hours 20MPa @ 4 hours 45MPa @ 24 hours 55MPa @ 7 days 70MPa @ 28 days
Drying Shrinkage	AS1478.2	340µstrain @ 7 days 455µstrain @ 28 days 460µstrain @ 56 days
Electrical Resistivity	Taywood-Warner 4 Probe	7000ohm-cm @ 7 days 21000ohm-cm @ 28 days 35000ohm-cm @ 56 days
Setting Time	AS 1012.18	Initial set - 25 minutes Final set - 40 minutes
Fresh Wet Density	AS1012.5	2140kg/m <sup>3</sup> @ 20% water 2040kg/m <sup>3</sup> @ 25% water
Flow Characteristics	AS 1478.2 Appendix C	4.5 litres water per 20kg Flowable 30 seconds (Flow Cone)



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## EARLY STRENGTH GROUT

### Contact Bluey

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### STATEMENT OF RESPONSIBILITY

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