

# MasterProtect® 8000CI

Advanced organofunctional silane based corrosion inhibitor

## DESCRIPTION

**MasterProtect 8000CI** is a single component, ready to use, low viscosity, clear liquid which combines the proven effectiveness of penetrative silane treatments for the control of moisture and chloride ion ingress with advanced organofunctional corrosion inhibition.

## RECOMMENDED USES

**MasterProtect 8000CI** is sprayed directly onto the surface of all uncoated steel reinforced concrete structures and buildings.

It is particularly suited for the protection of:

- Bridge decks, piers columns and beams
- Multi-Storey carparks, building facades and balconies
- Marine jetties and structures

**MasterProtect 8000CI** is used as part of an overall repair strategy using MasterEmaco repair systems to mitigate corrosion of the embedded reinforcing steel and significantly reduce the possibility of ring or incipient anode induced corrosion of the reinforcing steel.

**MasterProtect 8000CI** can be used as a cost effective preventative measure before the onset of corrosion induced problems occur.

## FEATURES AND BENEFITS

- **Prevents ingress of water borne contaminants** - dramatically reduces chloride and carbonation induced corrosion of steel reinforcement.
- **Reinstates the passive layer on the outer layers of the reinforcing steel** - increases resistance of steel to attack by chlorides already present in the structure. Works at the molecular level to effectively inhibit macrocell (rebar to rebar) and microcell (on the same rebar) corrosion.
- **Proven long term effectiveness** - global references in service for more than 15 years.
- Equally effective in high humidity conditions
- **Chemically bonds to steel, cement paste and other silaceous material** – will not wash or leach out during wetting / drying cycles, ensuring extended active life.

- **Does not discolour or change appearance of concrete** – suitable for use on architectural concrete.
- **Breathable** - allows vapour to leave structure but prevents ingress of liquid water.

## PROPERTIES

Colour	Clear
Density	0.88g/cm <sup>3</sup>
pH	7 to 8
Flash Point	63°C
Viscosity	0.95 mPa.s

### Test Method:

U.S. Federal Highways Administration Test protocol for cracked Beam Concrete

**MasterProtect 8000CI** was sprayed at the approved application rate onto standard test specimens where the concrete (W/C ratio 0.47) had been deliberately cracked along the length of the reinforcing steel to simulate real life experiences of transverse bridge deck cracking.

The specimens were then subject to the following rigorous conditions:

48 weeks cyclic salt water ponding (15% salt solution) whilst maintaining a relative humidity to 70-80% at a temperature of 37°C

The results are summarised below

Specimen conditioning	Observed results compared with untreated control specimens
Cracked concrete: NO pre-existing corrosion	99% reduction in corrosion
Cracked concrete WITH existing corrosion	92% reduction in corrosion

### Reduction in Chloride ingress

Control			MasterProtect 8000CI treated		
12 weeks	24 weeks	48 weeks	12 weeks	24 weeks	48 weeks
0.703*	0.861	1.020	<0.007	0.010	<0.007
0.321	0.628	0.645	<0.007	<0.007	<0.007
0.032	0.386	0.0386	<0.007	<0.007	<0.007
<0.007	0.040	0.040	<0.007	<0.007	<0.007

\* Chlorides measured according to ASTM 1152



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## APPLICATION

### Preparation of Substrate

Concrete surfaces must be dry and cleaned to remove all traces of mould oil, curing compounds, dirt, dust, efflorescence, mold, algae, grease, oil asphalt, paint, lacquers, or other coatings or any other materials that would prevent penetration.

Acceptable cleaning methods include shotblasting, high pressure water blasting, or grinding.

All delaminated, loose or spalled concrete must be removed and repaired with an approved product from the MasterEmaco concrete repair range.

**MasterProtect 8000CI** can, as an additional protective measure, be applied directly to exposed rebar before repair work commences.

Non-moving shallow shrinkage cracks are treated with multiple coats or ponding of **MasterProtect 8000CI**.

Other cracks or failed joint sealants should be routed clean and treated with **MasterProtect 8000CI** before being filled with suitable joint sealant from the MasterSeal range.

### Application

Apply **MasterProtect 8000CI** to the entire surface to be protected, including any repaired areas, using low-pressure spray equipment with a suitable fan nozzle.

A total application of 600ml/m<sup>2</sup> is usually required applied in two or three separate applications.

(e.g. Horizontal applications 2 x 300m while vertical and overhead 3 x 200ml)

Allow a minimum of 15 minutes between coats (or until visibly dry).

Do not apply at temperatures below 5°C or over 35°C. Allow concrete surfaces to dry for between 24 and 72 hours after heavy rain or cleaning with water before applying **MasterProtect 8000CI**.

Do not apply if rain is expected within 4 hours.

Do not alter or dilute the material as supplied.

## COVERAGE

600ml/m<sup>2</sup> applied in two or three coats

*Horizontal surfaces:* 2 coats @300mL/m<sup>2</sup>

*Vertical or overhead surfaces:* 3 coats @ 200mL/m<sup>2</sup>

## PACKAGING

**MasterProtect 8000CI** is available in 20 litre drums.

## SHELF LIFE

**MasterProtect 8000CI** can be stored under normal warehouse conditions between 5°C and 30°C for a period of 2 years. Keep containers closed when not in use and away from naked flames, heat sources and sparks.

## PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the BASF Safety Data Sheet (SDS) from BASF office or website.

MasterProtect-8000CI-ANZ-V6-0516

### STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this BASF publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

### NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by BASF either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not BASF, are responsible for carrying out procedures appropriate to a specific application.

#### BASF Australia Ltd

ABN 62008437867  
Level 12  
28 Freshwater Place  
Southbank VIC 3006

**Freecall: 1300 227 300**

[www.master-builders-solutions.basf.com.au](http://www.master-builders-solutions.basf.com.au)

#### BASF New Zealand Ltd

Level 4, 4 Leonard Isitt Drive  
Auckland Airport 2022  
Auckland, New Zealand

**Freecall: 0800 334 877**

[www.master-builders-solutions.basf.co.nz](http://www.master-builders-solutions.basf.co.nz)

#### BASF Emergency Advice:

1800 803 440 within Australia (24hr)  
0800 944 955 within New Zealand