Technical Bulletin



MEGAPOXY PF

RAPID SET EPOXY PASTE ADHESIVE

FOR CIVIL ENGINEERING APPLICATIONS

Megapoxy PF is a rapid set epoxy adhesive which sets in seven minutes and attains more than half its ultimate strength within 15 minutes of mixing. Megapoxy PF "hardens-as-you-hold-it" for immediate on the spot emergency repairs to tanks, pipes, machinery, concrete structures etc.,

MEGAPOXY PF CHARACTERISTICS

Smooth and easily workable
Simple 1:1 mixing ratio
Non-sag on vertical or overhead surface
Sets in 3 minutes at 25°C - 90% cure within 1 hour at 25°C
Very high strength permanent bonds
Tensile and compressive strength superior to concrete
Excellent chemical resistance
Can be machined after 30 minutes cure at 25°C

TYPICAL CURED PROPERTIES

Tensile strength	: 25 MPa
Tensile shear strength	: 10 MPa
Flexural strength	: 18 MPa
Compressive strength	: 65 MPa

Coefficient of linear expansion(mm/mm/°C x 10~6) : 40 Water absorption - ASTM D570 - 10 days at 25° : 0.5% Dielectric strength 50 HZ at 25° C (Kv/cm) : 190

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